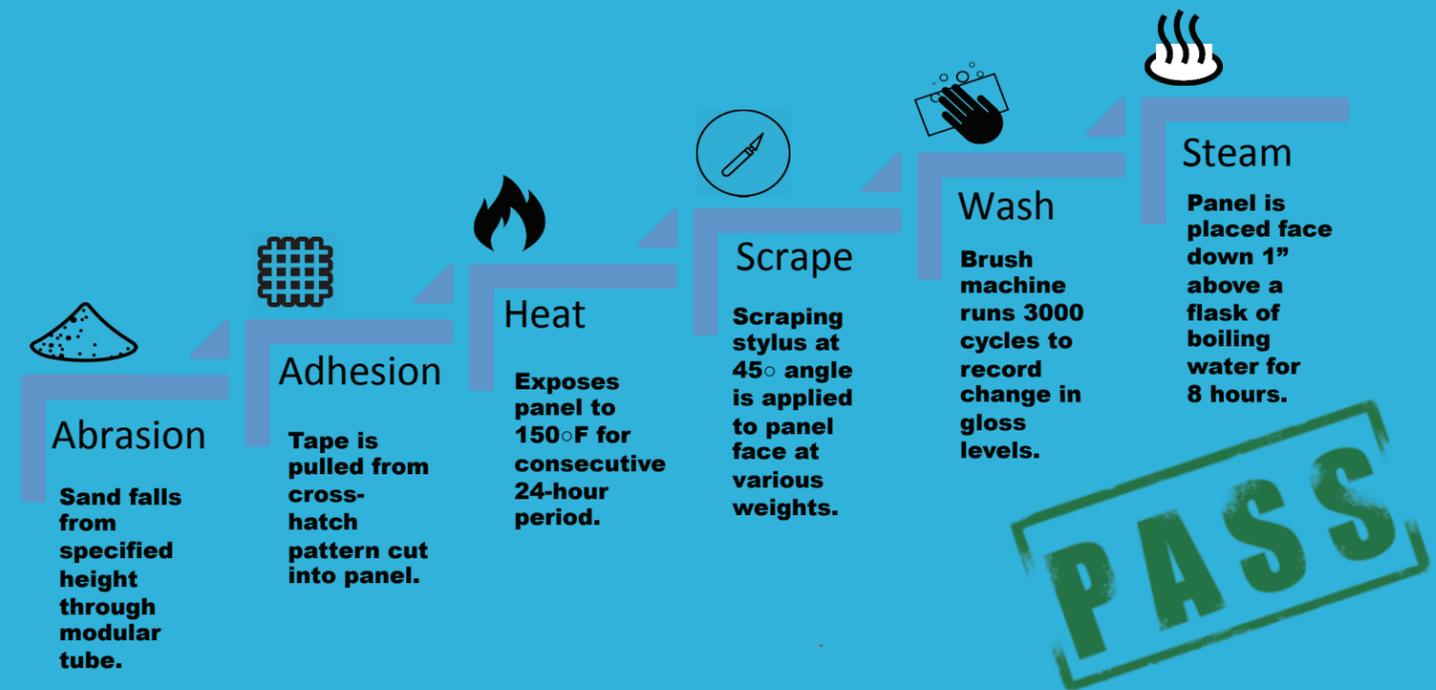


# BlueSky™ Advanced Finishing System

Revolutionary technology produces outstanding durability for digitally printed wall panels.



Meets AHA and ANSI standards for pre-finished paneling  
ANSI / AHA A135.5 1988



## Advanced Finishing

704'

That's how long our BlueSky™ Advanced Finishing Line is – over two football fields. State-of-the-art sanders, spray booths, digital printer and curing ovens create a finish unmatched in the wall panel industry.



VOC-free UV cured inks



Water-based UV cure coatings



Low-temperature in-line curing

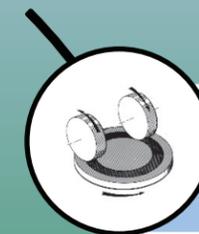
## Other Performance Tests



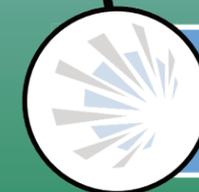
20% greater

### Hoffman Scratch Test

Carriage, balance beam and scratching tool records the weight at which a panel scratches. BlueSky™ 300 grams is 20% greater than thermo-fused laminate (TFL).



**Taber Abrasion Test NEMA LD3 3.13**  
Wear cycles of abrasion apparatus are recorded. BlueSky™ coatings perform 38% greater than the Classic Marlite Finish.



**Impact Resistance Test ASTM D5420**  
Loaded weight is raised to a specific height and released. BlueSky™ 30 inch pounds is 24% greater than TFL.



**Stain Resistance NEMA LD3 3.4**  
No effect after cleaning – acetone, citric acid, vegetable oil, coffee, tea, catsup, mustard, marker, pencil, crayon, shoe polish.